

**Durgan Travel** *presents...*  
**9 Days/7 Nights**  
**THE ITALIAN PROVINCE OF**  
**UMBRIA**

**FEATURING A 7-NIGHT STAY AT THE  
REMARKABLE RELAIS IL CANALICCHIO**

**SIGHTSEEING INCLUDES BOLOGNA, FICO EATALY, ASSISI,  
SPELLO, SPOLETO, PERUGIA, TODI, DERUTA & THE REGION'S  
FINEST WINERIES & FOOD PRODUCERS**

**DATES AVAILABLE**

**\$TBA\*** for payment by credit card

**\$TBA\*** for payment by cash/check

\*Rates are per person, double occupancy, and INCLUDE \$TBA in air taxes and fees,  
and fuel surcharges (subject to change).

**Valid  
Passport  
Required**

Must be valid for  
6 months after return date



**OUR UMBRIA ITINERARY:**

**DAY 1 – BOSTON ~ROME:** Depart Boston's Logan International Airport on our transatlantic flight to Rome (*possible intermediate stop*) with food and beverage service, as well as stereo headsets, available while in flight.

**DAY 2 – ROME~UMBRIA:** Upon arrival in Rome, we will be met by our Tour Host and transfer to our first-class hotel in Umbria, the Relais il Canalicchio, a unique resort which is essentially its own walled town. Enjoy time at leisure prior to our orientation meeting this evening, followed by dinner. Overnight. (D) Hotel website: <http://www.relaisilcanalicchio.com/en/>

**DAY 3 – ASSISI & SPELLO:** After breakfast, we are off for a guided sightseeing tour of Assisi, including the Basilica of St. Francis, the Basilica of St. Clare, the Duomo, and many of the other most notable sites. Finishing up in Assisi, we will continue on to the ancient walled town of Spello. Spello is a very Medieval town packed with churches and palazzos. Among the interesting sites is the Porta di Venere, a towered gate from 1 BC. Return to our hotel for dinner and overnight. (B, D)

**DAY 4 – SPOLETO:** After breakfast, we will visit Umbria's most compelling town – Spoleto. We will see many examples of the historic Romanesque architecture of this medieval city, highlighted by the paleo-Christian San Salvatore, with time to shop. Return to our hotel for dinner and overnight. (B, D)

**DAY 5 – BOLOGNA~FICO EATALY:** Following breakfast at our hotel, we are off for a full-day excursion to Bologna, including a tour of the city known as one of the wealthiest cities in Italy and one of the most cultured cities in all of Europe! Additionally we'll visit the new FICO Eataly food theme park (<https://www.eatalyworld.it/en/>). Laid out over 100,000 square meters and featuring 40 restaurants and refreshment stations, six educational rides, shopping, demonstrations, and more, this new attraction is the largest "Agri-Theme Park" in all of Europe! This is where you can have lunch on your own, since the options are plentiful! Return to our hotel for dinner and overnight. (B, D)

**DAY 6 – PERUGIA~ TRASIMENO LAKE:** After breakfast, we depart for the provincial capital of Umbria – Perugia – possibly the most picturesque town in Umbria. The expansive Piazza Quattro Novembre, the beautiful Duomo, Fontana Maggiore, Sala dei Notari, and the Palazzo dei Priori are must-see places. Next, we'll visit the Perugina Chocolate Factory, where we'll see the production of chocolate and have the chance to purchase freshly made chocolate. After time for lunch on our own, we will take a scenic drive along beautiful Lake Trasimeno, the fourth-largest body of water in Italy! Return to the hotel for dinner and overnight (B, D)

**DAY 7 – TODI ~ DERUTA:** After breakfast, we're off to visit Todi, one of the emerging towns of Umbria, for morning sightseeing. Although Todi is a center of agriculture, its setting, high on a hill overlooking the plain, gives it a fairy-like, medieval quality. Enjoy the beautiful Piazza del Popolo and the unique architecture of the churches and buildings in town. Time for lunch (on your own). Deruta is next, and is famous for

its beautiful, hand-made, hand-painted ceramics. And yes, we will have an opportunity to visit a ceramics pottery to see ceramic production and purchase some of the wares. Return to our hotel for dinner and overnight. (B, D)

**DAY 8 – WINERY VISITS:** Following breakfast, we have an interesting day lined up! First, it's off to the Wine and Olive Oil Museum in Torgiano for a tour with a local guide. Then it's off to the Lungarotti winery, where we will have a wine tasting and brunch. In the afternoon, we'll continue on to the Antonelli winery, where we will visit and then have a wine tasting. Return to Relais for dinner and overnight. (B, D)

**DAY 9 – ROME~BOSTON:** After breakfast and hotel check-out, we will transfer to the airport in Rome to board our return flight to Boston (possible intermediate stop). (B)

### OUR UMBRIA TOUR INCLUDES:

- ✎ Round-trip motorcoach transportation to and from Boston's Logan International Airport. FREE with a minimum of 35 passengers. Additional charge with fewer than 35. Minimum 20 passengers for arranged bus transport.
- ✎ Special meet-and-greet service and assistance at Logan Airport by a Durgan Travel Representative.
- ✎ Round-trip regularly scheduled flights Boston-possible intermediate city-Rome and return, with food and beverage service, as well as stereo headsets, available in flight.
- ✎ All transfers and daily sightseeing aboard a private, deluxe, temperature-controlled motorcoach, with expert driver.
- ✎ 7 nights' accommodations at the hotel described in the itinerary (or similar), based on twin occupancy. The single supplement is an additional \$TBA per single. *ONLY 4 singles per tour.* Triples are available at the twin rate. Portorage of luggage at the hotel (one large suitcase per person).
- ✎ Breakfast each morning (B), and dinner each evening (D).
- ✎ Comprehensive sightseeing package as described in the itinerary, including entrance fees where applicable.
- ✎ Service of a professional Tour Escort and English-speaking step-on guides where required.
- ✎ All room and meal taxes (for included meals), and gratuities to bellmen. A small per-night city tax may be payable to the hotel.
- ✎ Complimentary Durgan Travel Service flight bag and complete packet of required documentation.

**A \$400 DEPOSIT IS DUE UPON RECEIPT OF FLYER. THE BALANCE IS DUE 75 DAYS PRIOR TO DEPARTURE.**



## UMBRIA PROMO

For more information, please contact:  
Durgan Travel Service  
125 Main Street ♦ Stoneham, MA 02180  
Tel: (781) 438-2224 ♦ Toll-free: (800) 234-9959  
Website: [www.durgantravel.com](http://www.durgantravel.com)